



IEC 60034-8

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# INTERNATIONAL STANDARD

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**Rotating electrical machines -  
Part 8: Terminal markings and direction of rotation**

## CONTENTS

FOREWORD.....	4
INTRODUCTION.....	6
1 Scope.....	7
2 Normative references .....	7
3 Terms and definitions .....	7
4 Symbols .....	9
4.1 General.....	9
4.2 DC and single-phase commutator machines.....	9
4.3 AC machines without commutator .....	9
4.4 Auxiliary devices.....	10
5 Direction of rotation .....	10
6 Rules for terminal markings .....	10
6.1 General.....	10
6.1.1 Application.....	10
6.1.2 Marking instructions.....	11
6.1.3 Alphanumeric marking notation.....	11
6.1.4 Duplicate winding terminals .....	11
6.1.5 Shared terminals .....	11
6.1.6 Omissions .....	11
6.1.7 Earthing terminal .....	11
6.2 Suffixes .....	12
6.2.1 Winding elements .....	12
6.2.2 Internal connections .....	12
6.2.3 Tapping points.....	12
6.3 Prefixes .....	12
6.4 Winding identification for categories of Induction machines.....	13
6.4.1 Three-phase machines .....	13
6.4.2 Two-phase machines.....	13
6.4.3 Single-phase machines.....	13
6.4.4 Multiple three-phase group (for example, six-phase) machines.....	13
6.5 Synchronous machines .....	13
6.5.1 Primary windings of synchronous machines.....	13
6.5.2 Field winding of synchronous machines.....	13
6.5.3 Permanent magnet machines.....	13
6.6 DC machines .....	13
6.7 Relation between terminal markings and direction of rotation.....	14
6.7.1 Multi-phase machines not covered by IEC 60034-3 or IEC 60034-33 .....	14
6.7.2 Multi-phase machines covered by IEC 60034-3 or IEC 60034-33 .....	14
6.7.3 Multi-phase, multi-speed machines .....	14
6.7.4 Single-phase machines.....	14
6.7.5 Multiple three-phase group (for example, six-phase) machines.....	14
6.7.6 DC machines .....	15
6.7.7 Relation between direction of current and magnetic field (DC machines) .....	15
6.8 Terminal marking figures.....	15
6.8.1 General .....	15
6.8.2 Three-phase electrical machines .....	15

6.8.3	Single-phase induction machines.....	18
6.8.4	Multiple three-phase group (six-phase) machines .....	18
6.8.5	DC machines .....	18
7	Auxiliary terminal marking rules .....	20
7.1	General.....	20
7.2	Marking.....	20
7.2.1	Power-related devices .....	20
7.2.2	Thermal and measurement devices .....	21
7.2.3	Switches.....	22
Annex A	(normative) Connection diagrams for common applications.....	23
A.1	General.....	23
A.2	Three-phase machines.....	23
A.2.1	Single-speed stator windings .....	23
A.2.2	Multi-speed stator windings .....	26
A.3	Single-phase induction machines.....	31
A.4	DC machines .....	32
Bibliography	.....	34
Figure 1	– Single three-phase winding, three elements, open connection, six terminals .....	15
Figure 2	– Single three-phase winding, delta connection, three terminals .....	15
Figure 3	– Single three-phase winding, internal star connection with neutral conductor, four terminals.....	15
Figure 4	– Single three-phase winding, two elements per phase, open connection, twelve terminals.....	16
Figure 5	– Single three-phase winding, four elements per phase, open connection, twenty-four terminals .....	16
Figure 6	– Single three-phase winding, two elements per phase with four tapping points per element, open connection, thirty-six terminals .....	16
Figure 7	– Two separate three-phase windings with two independent functions, two elements per phase, open connection, twenty-four terminals .....	17
Figure 8	– Two elements, internal connection, three terminals .....	17
Figure 9	– Single three-phase winding, star connection, duplicate terminals for alternate connection, six terminals .....	17
Figure 10	– Single three-phase winding, star connection, parallel terminals for shared current, six terminals .....	17
Figure 11	– Three-phase wound-rotor, star connections with neutral conductors, eight terminals.....	18
Figure 12	– Main and auxiliary winding, two elements.....	18
Figure 13	– Single-phase auxiliary winding, integrally connected capacitor, one element .....	18
Figure 14	– Single-phase main winding, integrally connected thermal protector, one element .....	18
Figure 15	– Six-phase winding, open connection, six elements .....	18
Figure 16	– Armature winding, one element.....	18
Figure 17	– Commutating winding, one and two elements .....	19
Figure 18	– Compensating winding, one and two elements .....	19
Figure 19	– Series winding, one element, two tappings.....	19
Figure 20	– Shunt excitation winding, one element .....	19

Figure 21 – Separately excited excitation winding, one and two elements .....	19
Figure 22 – Direct-axis auxiliary winding, one element.....	19
Figure 23 – Quadrature-axis auxiliary winding, one element .....	19
Figure 24 – Armature winding with commutating and compensating windings, one element .....	19
Figure 25 – Single-phase, single voltage .....	20
Figure 26 – Single-phase dual voltage .....	21
Figure 27 – Three-phase, single voltage .....	21
Figure 28 – Three-phase dual voltage.....	21
Figure 29 – Two-lead devices .....	22
Figure 30 – Three-lead devices of type R.....	22
Figure 31 – Four-lead devices of type R .....	22
Figure 32 – Switch connections .....	22
Figure A.1 – Delta connection.....	23
Figure A.2 – Star connection – with or without neutral .....	23
Figure A.3 – Dual voltage, six terminals ( $U_{Low}: U_{High} = 1: \sqrt{3}$ ) .....	23
Figure A.4 – Star-connected, dual voltage, nine terminals ( $U_{Low}: U_{High} = 1: 2$ ) .....	24
Figure A.5 – Delta-connected, dual voltage, nine terminals ( $U_{Low}: U_{High} = 1: 2$ ) .....	24
Figure A.6 – Star-delta, single voltage, six terminals.....	24
Figure A.7 – Star-delta, dual voltage, twelve terminals ( $U_{Low}: U_{High} = 1: 2$ ) .....	25
Figure A.8 – Part-winding, single voltage, six terminals .....	25
Figure A.9 – Part-winding, dual voltage, nine terminals ( $U_{Low}: U_{High} = 1: 2$ ) .....	26
Figure A.10 – Variable-torque, six terminals .....	26
Figure A.11 – Variable-torque, dual-voltage ( $U_{Low}: U_{High} = 1: \sqrt{3}$ ), nine terminals .....	27
Figure A.12 – Constant-torque, six terminals .....	28
Figure A.13 – Constant power, six terminals .....	28
Figure A.14 – Variable-torque, six terminals .....	29
Figure A.15 – Constant-torque, seven terminals.....	29
Figure A.16 – Constant-power, seven terminals .....	29
Figure A.17 – Example of three-speed, constant torque motor using two separate windings, ten terminals .....	30
Figure A.18 – Example of three-speed motor using three separate windings, ten terminals.....	30
Figure A.19 – Example of four-speed, variable-torque motor using two separate windings, twelve terminals .....	31
Figure A.20 – Split-phase or capacitor-start reversible motor .....	31
Figure A.21 – Reversible capacitor-start motor with four terminals with externally connected capacitor.....	32
Figure A.22 – Shunt motor or generator, four terminals.....	32
Figure A.23 – Compound-motor or generator with compensating and commutating windings, six terminals.....	32
Figure A.24 – Series-wound motor, two terminals .....	33

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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**Rotating electrical machines -  
Part 8: Terminal markings and direction of rotation**

**FOREWORD**

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IEC 60034-8 has been prepared by IEC technical committee 2: Rotating machinery. It is an International Standard.

This fourth edition cancels and replaces the third edition published in 2007 and Amendment 1:2014. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) The inclusion of turbine-type synchronous machines in the scope.

The text of this International Standard is based on the following documents:

Draft	Report on voting
2/2291/FDIS	2/2309/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

A list of all the parts of the IEC 60034 series, under the general title *Rotating electrical machines*, can be found on the IEC website.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/publications](http://www.iec.ch/publications).

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

## INTRODUCTION

The revision of this part of IEC 60034 provides worldwide uniformity in the electrical connections for rotating electrical machines and applies the recommendations of the basic safety publication IEC 60445 in specifying marking requirements.

These standardized connections will then enable the safe interchange of electric machines with their control and protective devices using standardized terminal markings.

NOTE Electrical connections of the machines are not the unique feature to be checked for safe interchange.

## 1 Scope

This part of IEC 60034 applies to AC and DC machines and specifies

- a) rules for the identification of winding connection points;
- b) marking of winding terminals;
- c) direction of rotation;
- d) relationship between terminal markings and direction of rotation;
- e) terminal marking of auxiliary devices;
- f) connection diagrams of machines for common applications.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60034-1, *Rotating electrical machines - Part 1: Rating and performance*

IEC 60034-3, *Rotating electrical machines - Part 3: Specific requirements for synchronous generators driven by steam turbines or combustion gas turbines and for synchronous compensators*

IEC 60034-33, *Rotating electrical machines - Part 33: Synchronous hydrogenerators including motor-generators - Specific requirements*

IEC 60417-1, *Graphical symbols for use on equipment - Part 1: Overview and application*

IEC 60445, *Basic and safety principles for man-machine interface, marking and identification - Identification of equipment terminals, conductor terminations and conductors*

## Bibliography

IEC 60050-411:1996, *International Electrotechnical Vocabulary - Chapter 411: Rotating machines*

IEC 60617, *Graphical symbols for diagrams*, available at <http://std.iec.ch/iec60617>

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