

TECHNICAL SPECIFICATION

Guidance on the measurement of hydrophobicity of insulator surfaces





IEC TS 62073

Edition 2.0 2016-02

TECHNICAL SPECIFICATION

Corrected version
2026-07

Guidance on the measurement of hydrophobicity of insulator surfaces

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 29.080.10

ISBN 978-2-8322-3169-2

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD.....	4
INTRODUCTION.....	6
1 Scope.....	7
2 Terms and definitions	7
3 Methods for measurement of hydrophobic properties.....	9
3.1 General.....	9
3.2 Method A – Contact angle method	9
3.2.1 General	9
3.2.2 Equipment	9
3.2.3 Measurement procedure	9
3.2.4 Static contact angle measurements	10
3.2.5 Dynamic contact angle measurements.....	10
3.2.6 Evaluation	10
3.3 Method B – Surface tension method.....	11
3.3.1 General	11
3.3.2 Safety precautions.....	11
3.3.3 Equipment and reagents.....	11
3.3.4 Measurement procedure	12
3.3.5 Evaluation	12
3.4 Method C – The spray method	12
3.4.1 General	12
3.4.2 Equipment	12
3.4.3 Measurement procedure	13
3.4.4 Evaluation	13
3.5 Documentation.....	14
Annex A (normative) Guidelines regarding the applicability and comments on the limitations of the different methods described in this technical specification	15
A.1 General.....	15
A.2 Typical results obtained with the three methods.....	15
Annex B (normative) Method A – Contact angle method.....	17
Annex C (normative) Method B – Surface tension method.....	18
Annex D (normative) Method C – Spray method.....	20
Figure 1 – Definition of the static contact angle.....	8
Figure 2 – Definition of the advancing angle (θ_a) and the receding angle (θ_r) inside a liquid drop resting on an inclined solid surface.....	8
Figure 3 – Measurements of the advancing angle (θ_a) and the receding angle (θ_r) by adding or withdrawing water from a droplet.....	10
Figure B.1 – Measurement of the advancing angle (θ_a) and the receding angle (θ_r) by using the captive bubble technique	17
Figure D.1 – Examples of surfaces with hydrophobicity class (HC) from 1 to 6.....	20
Table 1 – Criteria for the determination of hydrophobicity class (HC)	14
Table C.1 – Concentrations of ethylene-glycol-monoethyl-ether (cellosolve), formamide mixtures used in measuring surface tension of insulator surfaces in the range 30 mN/m to 56 mN/m ($T = 20\text{ °C}$)	18

Table C.2 – Concentrations of distilled water and formamide mixture used in measuring surface tension of insulator surfaces in the range 58 mN/m to 73 mN/m ($T = 20\text{ }^{\circ}\text{C}$) 19

Table C.3 – Concentrations of distilled water and sodium chloride in mixtures used in measuring surface tension of insulator surfaces in the range 73 mN/m to 82 mN/m ($T = 20\text{ }^{\circ}\text{C}$) 19

INTERNATIONAL ELECTROTECHNICAL COMMISSION

GUIDANCE ON THE MEASUREMENT OF HYDROPHOBICITY OF INSULATOR SURFACES

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

The main task of IEC technical committees is to prepare International Standards. In exceptional circumstances, a technical committee may propose the publication of a technical specification when

- the required support cannot be obtained for the publication of an International Standard, despite repeated efforts, or
- the subject is still under technical development or where, for any other reason, there is the future but no immediate possibility of an agreement on an International Standard.

Technical specifications are subject to review within three years of publication to decide whether they can be transformed into International Standards.

IEC 62073, which is a technical specification, has been prepared by IEC technical committee 36: Insulators.

This second edition cancels and replaces the first edition published in 2003. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Changed wettability to hydrophobicity throughout the document
- b) Redefined the criteria for the determination of hydrophobicity class in paragraph 3.4;

The text of this technical specification is based on the following documents:

Enquiry draft	Report on voting
36/363/DTS	36/367/RVC

Full information on the voting for the approval of this technical specification can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- transformed into an International standard,
- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

The content of the corrigendum 1 (2026-07) has been included in this copy.

INTRODUCTION

The wetting properties of a surface by water are commonly described by the terms hydrophobic (or hydrophobicity) and hydrophilic (or hydrophilicity). A hydrophobic surface is water-repellent, while a surface that is easily wetted by water is hydrophilic.

The wetting phenomenon of a surface is complex and many different parameters can influence its hydrophobic properties. Some important parameters include: type of insulator material, surface roughness, heterogeneities of the surface, chemical composition (e.g. due to ageing) and presence of pollution. For insulator materials in common use, the hydrophobic properties can change over time, due to the influence of the ambient conditions. This change can be either reversible or irreversible. Thus, the result of the measurement of the hydrophobicity may be influenced by the ambient conditions and the HV corona or dry-band arcing to which the insulator has been previously exposed. This dynamic behaviour of the hydrophobicity is more or less specific to different insulator materials. These types of materials, which have an ability to retain and transfer hydrophobicity, are commonly called Hydrophobicity Transfer Materials (HTM).

The dynamic behaviour of the hydrophobicity exhibited by insulator materials is due to their chemical composition. Different processes such as oxidation, hydrolysis, migration of low molecular weight compounds, formation of complex compounds between e.g. siloxanes and water, rotation of flexible polymer chains, inter- and intra-molecular rearrangements, microbiological growth, deposition of contaminants, adhesion and encapsulation of contaminant particles, may take place at different rates, depending on material and ambient conditions. Thus hydrophobicity along and around an insulator can vary, due to differences in the exposure to solar radiation, rain, corona discharges, deposited pollution, etc. Therefore, hydrophobicity of insulators is usually measured on several separate areas of the insulator.

Measurement of the hydrophobicity of a surface is readily performed in the laboratory on well defined, homogeneous, smooth and planar surfaces of prepared specimens. In the case of insulators, for which non-destructive measurements are usually required (and where cut-out of material samples is usually not desired), these conditions do not exist and measurement with high precision is a difficult task. This is especially true when the measurement has to be performed on an insulator installed in an overhead line, substation or even in a high voltage test set-up in the laboratory.

Previously wettability class (WC) was used as equivalent technology.

GUIDANCE ON THE MEASUREMENT OF HYDROPHOBICITY OF INSULATOR SURFACES

1 Scope

The methods described in this technical specification can be used for the measurement of the hydrophobicity of the shed and housing material of composite insulators for overhead lines, substations and equipment or ceramic insulators covered or not covered by a coating. The obtained value represents the hydrophobicity at the time of the measurement.

The object of this technical specification is to describe three methods that can be used to determine the hydrophobicity of insulators. The determination of the ability of water to wet the surface of insulators may be useful to evaluate the condition of the surface of insulators in service, or as part of the insulator testing in the laboratory.

2 Terms and definitions

For the purposes of this document, the following definitions apply.

2.1

hydrophobicity

state of a surface with a low surface tension and thus is water-repellent

2.2

hydrophilicity

state of a surface with a high surface tension and thus is wetted by water (in the form of a film)

2.3

surface tension

region of finite thickness (usually less than 0,1 µm) in which the composition and energy vary continuously from one bulk phase to the other

Note 1 to entry: The pressure (force field) in the interfacial zone has a gradient perpendicular to the interfacial boundary. A net energy is required to create an interface (surface) by transporting the matter from the bulk phase to the interfacial (surface) zone. The reversible work required to create a unit interfacial (surface) area is the surface tension and is defined thermodynamically as follows:

$$\gamma = \left(\frac{\partial G}{\partial A} \right)_{T,P,n}$$

where

γ is the surface (interfacial) tension or surface energy;

G is the Gibbs free energy of the total system;

A is the surface (interfacial) area;

T is the temperature;

P is the pressure;

n is the total number of moles of matter in the system.

The surface tension (γ) is usually expressed in mN/m (1 mN/m = 1 dyn/cm).

2.4

static contact angle

angle of a drop of liquid resting on the surface of a solid, and a gas is in contact with both, the forces acting at the interfaces are in balance

Note 1 to entry: These forces are due to surface tensions acting in the direction of the respective surfaces. From Figure 1 it follows that:

$$\gamma_{GL} \cos \theta_s = \gamma_{GS} - \gamma_{SL}$$

where

θ_s is the static contact angle of the edge of the drop with the solid surface,

γ_{GL} is the surface tension of the gas-liquid interface,

γ_{GS} is the surface tension of the gas-solid interface, and

γ_{SL} is the surface tension of the solid-liquid interface.

Note 2 to entry: The above equation (Young's equation) is only valid for ideal and smooth surfaces.

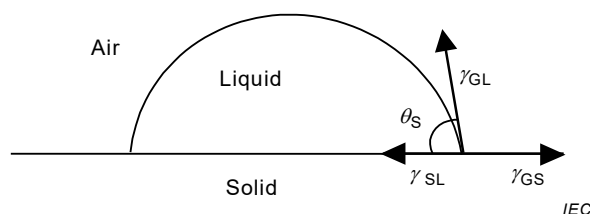


Figure 1 – Definition of the static contact angle

The right side of the above equation (the difference between the surface tensions of the gas-solid and the solid-liquid interfaces) is defined as the surface tension of the solid surface. It is not a fundamental property of the surface but depends on the interaction between the solid and a particular environment.

When the gas is air saturated with vapour of the liquid, γ_{GL} will be the surface tension of the liquid. If the contact angle is 0° , the liquid is said to just wet the surface of the solid, and in this particular case (since $\cos \theta_s = 1$), the surface tension of the solid will be equal to the surface tension of the liquid.

2.5

advancing and receding contact angle (dynamic contact angles)

angles of a droplet on an inclined solid surface that exhibits two different angles

Note 1 to entry: The advancing contact angle (θ_a) is the angle inside the water droplet between the solid surface and the droplet surface at the lower part of the droplet on the inclined surface (see Figure 2). The receding contact angle (θ_r) of a droplet on an inclined surface is the angle inside the droplet between the solid surface and the droplet surface at the droplet rear (highest part on the inclined surface). If the receding contact angle is zero, a completely wetted trace of water is formed as the drop moves along the solid inclined surface (see Figure 2). The general physical relation between the advancing and receding contact angle and the static contact angle defined in 2.4 is: $\theta_r \leq \theta_s \leq \theta_a$.

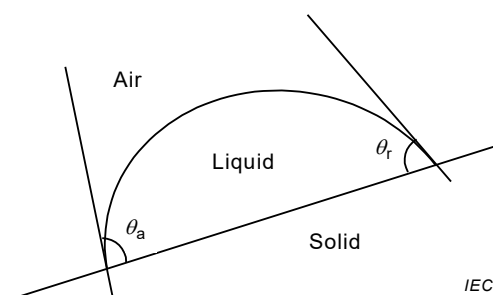


Figure 2 – Definition of the advancing angle (θ_a) and the receding angle (θ_r) inside a liquid drop resting on an inclined solid surface