

INTERNATIONAL STANDARD

**Connectors for electrical and electronic equipment - Product requirements -
Part 2-117: Detail specification for shielded and unshielded, free and fixed
connectors M12 to M40 for power, auxiliary and data transmission with
frequencies up to 600 MHz**

CONTENTS

FOREWORD	6
INTRODUCTION	8
1 Scope	9
2 Normative references	9
3 Terms and definitions	12
4 Technical information	12
4.1 Systems of levels – compatibility levels, in accordance with IEC 61076-1	12
4.1.1 Performance level	12
4.1.2 Compatibility levels in accordance with IEC 61076-1	12
4.2 Classification into climatic categories	12
4.3 Clearance and creepage distances	12
4.4 Current carrying capacity	12
4.5 Marking	12
4.6 Safety aspects	12
5 Dimensional information	13
5.1 General	13
5.2 Coding	13
5.3 Survey of styles and variants	16
5.3.1 General	16
5.3.2 Fixed connectors	17
5.3.3 Free connectors	22
5.4 Interface dimensions	26
5.4.1 M12	26
5.4.2 M17	32
5.4.3 M23	39
5.4.4 M40	46
5.5 Engagement (mating) information	54
5.6 Gauges	58
6 Characteristics	58
6.1 General	58
6.2 Contact element assignment	59
6.3 Classification into climatic category	66
6.4 Electrical characteristics	66
6.4.1 Voltage information for creepage and clearance distances	66
6.4.2 Voltage proof	67
6.4.3 Current-carrying capacity	68
6.4.4 Current rating	69
6.4.5 Contact resistance – interface only (separable fixed and free contact)	69
6.4.6 Shield resistance	69
6.4.7 Contact resistance	70
6.4.8 Insulation resistance	70
6.4.9 Characteristic impedance (data transmission)	71
6.5 Transmission performance	71
6.5.1 General	71
6.5.2 Insertion loss	71
6.5.3 Return loss	71

6.5.4	Near-end cross talk (NEXT)	72
6.5.5	Far-end cross talk (FEXT)	72
6.5.6	Transverse conversion loss (TCL)	72
6.5.7	Transverse conversion transfer loss (TCTL)	73
6.5.8	Transfer impedance	73
6.5.9	Coupling attenuation	73
6.5.10	Power sum alien (exogenous) NEXT (PS ANEXT)	74
6.5.11	Power sum alien (exogenous) FEXT (PS AFEXT)	74
6.5.12	Propagation delay	74
6.6	Mechanical characteristics	75
6.6.1	IP degree of protection	75
6.6.2	Mechanical operation	75
6.6.3	Effectiveness of connector coupling devices	75
6.6.4	Insertion and withdrawal forces	76
6.6.5	Polarizing method	76
6.6.6	Vibration (sinusoidal)	77
6.6.7	Shock	77
6.6.8	Severities	77
7	Tests and test schedule	78
7.1	General	78
7.2	Mounting of specimens	78
7.2.1	General	78
7.2.2	Arrangement for contact resistance measurement	78
7.2.3	Arrangement for dynamical stress tests	79
7.2.4	Wiring of specimens	79
7.3	Test procedures and measuring methods	79
7.4	Preconditioning	80
7.5	Test schedules	80
7.5.1	General	80
7.5.2	Basic (minimum) test schedule	80
7.5.3	Full test schedule	80
7.5.4	Test group AP – Dynamic climatic	81
7.5.5	Test group BP – Mechanical endurance	83
7.5.6	Test group CP – Electrical load	84
7.5.7	Test group DP – Chemical resistivity	86
7.5.8	Test group EP – Connection method tests	86
7.5.9	Test group FP – Electrical transmission	87
7.5.10	Test group GP – Transfer impedance and coupling attenuation	88
7.5.11	Test Group HP – Current-carrying capacity	88
Annex A (informative)	Coding orientation	89
A.1	Coding orientation M17	89
A.2	Coding orientation M23	89
A.3	Coding orientation M40	90
Bibliography		91

Figure 1 – Fixed connector, male or female contacts, straight version, with a square flange front mounting 18

Figure 2 – Fixed connector, male or female contacts, straight version, single hole mounting, with or without mounting orientation 19

Figure 3 – Fixed connector, male or female contacts, right-angled version, with a square flange front mounting	20
Figure 4 – Fixed connector, male or female contacts, right-angled version, single hole mounting	21
Figure 5 – Rewirable connector, male or female contacts, straight version.....	23
Figure 6 – Non-rewirable connector, male or female contacts, straight version	24
Figure 7 – Rewirable connector, male or female contacts, straight version.....	24
Figure 8 – Non-rewirable connector, male or female contacts, straight version	25
Figure 9 – M12 mating dimensions for the coding Type 1 for male connectors	26
Figure 10 – M12 mating dimensions for the coding Type 2 for male connectors	27
Figure 11 – M12 mating dimensions for the coding Type 3 and style with male contacts	29
Figure 12 – M12 mating dimensions for the female connectors (at the example of coding Type 1 / 2)	31
Figure 13 – M12 mating dimensions for the fixed connectors (side view)	32
Figure 14 – Common dimensions for M17 Type 1/1A/1B male connectors.....	33
Figure 15 – Detail dimensions for M17 Type 1/1A/1B male connectors	34
Figure 16 – Common dimensions for M17 Type 2/2A/2B male connectors.....	35
Figure 17 – Detail dimensions for M17 Type 2/2A/2B male connectors	36
Figure 18 – Pin dimensions for M17 Type 1/1A/1B/2/2A/2B male connectors	37
Figure 19 – M17 mating dimensions for the fixed connector (side view)	38
Figure 20 – Common dimensions for M23 Type 1/1A male connectors.....	39
Figure 21 – Detail dimensions for M23 Type 1/1A male connector	40
Figure 22 – Common dimensions for M23 Type 2/2A male connectors.....	41
Figure 23 – Detail dimensions for M23 Type 2/2A male connector	42
Figure 24 – Pin dimensions for M23 Type 1/1A/2/2A male connectors	43
Figure 25 – M23 mating dimensions for the fixed connector (side view)	45
Figure 26 – Common dimensions for M40 Type 1/1A male connectors.....	46
Figure 27 – Detail dimensions for M40 Type 1/1A male connector	47
Figure 28 – Common dimensions for M40 Type 2/2A male connectors.....	48
Figure 29 – Detail dimensions for M40 Type 2/2A male connector	49
Figure 30 – Pin dimensions for M40 Type 1/1A/2/2A male connectors	50
Figure 31 – M40 mating dimensions for the fixed connectors (side view)	52
Figure 32 – Engagement (mating) variants.....	54
Figure 33 – Gauge dimension	58
Figure 34 – Contact element assignments, front views, M12, Type 1	59
Figure 35 – Contact element assignments, front views, M12, Type 2	59
Figure 36 – Contact element assignments, front views, M12, Type 3	60
Figure 37 – Contact element assignments, front views, M17, Type 1/1A	60
Figure 38 – Contact element assignments, front views, M17, Type 1B	61
Figure 39 – Contact element assignments, front views, M17, Type 2/2A	61
Figure 40 – Contact element assignments, front views, M17, Type 2B	62
Figure 41 – Contact element assignments, front views, M23, Type 1/1A	63
Figure 42 – Contact element assignments, front views, M23, Type 2/2A	63
Figure 43 – Contact element assignments, front views, M40, Type 1/1A	64

Figure 44 – Contact element assignments, front views, M40, Type 2/2A	65
Figure 45 – Contact resistance arrangement.....	78
Figure 46 – Arrangement for vibration and mechanical shock tests	79
Figure A.1 – Orientation example for M17 angled outlets to the bottom.....	89
Figure A.2 – Orientation example for M23 angled outlets to the bottom.....	89
Figure A.3 – Orientation example for M40 angled outlets to the bottom.....	90
Table 1 – Coding	13
Table 2 – Styles of fixed connectors	17
Table 3 – Dimensions of styles Mxx_DM and Mxx_DF, Figure 1.....	19
Table 4 – Dimensions of styles Mxx_EM, Mxx_EF, Mxx_GM and Mxx_GF, Figure 2	20
Table 5 – Dimensions of styles Mxx_DM90 and Mxx_DF90, Figure 3	21
Table 6 – Dimensions of style Mxx_EM90 and Mxx_EF90, Figure 4	22
Table 7 – Styles of free connectors	22
Table 8 – Dimensions of styles Mxx_JM and Mxx_JF, Figure 5	23
Table 9 – Dimensions of style Mxx_LM and Mxx_LF, Figure 6	24
Table 10 – Dimensions of styles Mxx_JM and Mxx_JF, Figure 7	25
Table 11 – Dimensions for styles Mxx_LMC and Mxx_LFC, Figure 8.....	25
Table 12 – Dimensions for Figure 9 and Figure 10 and Figure 11	28
Table 13 – Dimensions for Figure 9, Figure 10 and Figure 11	30
Table 14 – Dimensions for Figure 12	31
Table 15 – Dimensions for Figure 13	32
Table 16 – Dimensions for Figure 14	33
Table 17 – Dimensions for Figure 15	34
Table 18 – Dimensions for Figure 16	35
Table 19 – Dimensions for Figure 17	36
Table 20 – Dimensions for Figure 18	37
Table 21 – Dimensions for Figure 19	38
Table 22 – Dimensions for Figure 20	39
Table 23 – Dimensions for Figure 21	40
Table 24 – Dimensions for Figure 22	41
Table 25 – Dimensions for Figure 23	42
Table 26 – Dimensions for Figure 24	44
Table 27 – Dimensions for Figure 25	45
Table 28 – Dimensions for Figure 26	46
Table 29 – Dimensions for Figure 27	47
Table 30 – Dimensions for Figure 28	48
Table 31 – Dimensions for Figure 29	49
Table 32 – Dimensions for Figure 30	51
Table 33 – Dimensions for Figure 31	53
Table 34 – Connector dimensions in mated and locked position.....	55
Table 35 – Gauges	58
Table 36 – Contact element assignments M12	60

Table 37 – Contact element assignments M17	62
Table 38 – Contact element assignments M23	64
Table 39 – Contact element assignments M40	65
Table 40 – Pin sizes	66
Table 41 – Climatic category	66
Table 42 – Rated voltage	67
Table 43 – Voltage proof	68
Table 44 – Current ratings of connectors	69
Table 45 – Maximum contact resistance	69
Table 46 – Maximum input to output DC resistance	70
Table 47 – Maximum input to output DC resistance unbalanced	70
Table 48 – Minimum insulation resistance	70
Table 49 – Insertion loss requirements	71
Table 50 – Return loss requirements	71
Table 51 – Near-end cross talk requirements	72
Table 52 – Far-end cross talk requirements	72
Table 53 – Transverse conversion loss requirements	72
Table 54 – Transverse conversion transfer loss requirements	73
Table 55 – Transfer impedance requirements	73
Table 56 – Coupling attenuation requirements	73
Table 57 – Power sum alien NEXT requirements	74
Table 58 – Power sum alien FEXT requirements	74
Table 59 – Propagation delay requirements	74
Table 60 – Number of cycles of mechanical operations	75
Table 61 – Minimum forces for the quick-locking mechanism	76
Table 62 – Insertion and withdrawal forces	76
Table 63 – Polarizing insertion force	76
Table 64 – Severities for shock and vibration (sinusoidal)	77
Table 65 – Number of test specimens and contacts	80
Table 66 – Test group P	80
Table 67 – Test group AP	81
Table 68 – Test group BP	83
Table 69 – Test group CP	84
Table 70 – Test group DP	86
Table 71 – Test group EP	86
Table 72 – Test group FP	87
Table 73 – Test group GP	88
Table 74 – Test group HP	88

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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Product requirements -
Part 2-117: Detail specification for shielded and unshielded, free and fixed
connectors M12 to M40 for power, auxiliary and data transmission with
frequencies up to 600 MHz**

FOREWORD

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IEC 61076-2-117 has been prepared by subcommittee 48B: Electrical connectors, of IEC technical committee 48: Electrical connectors and mechanical structures for electrical and electronic equipment. It is an International Standard.

The text of this International Standard is based on the following documents:

Draft	Report on voting
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Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

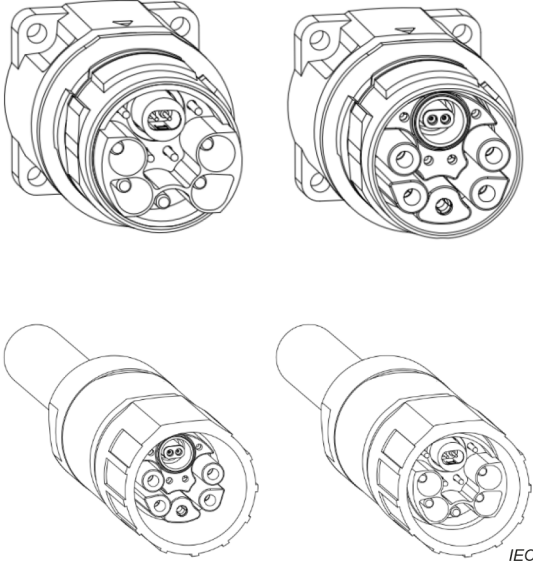
This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 61076 series, published under the general title *Connectors for electrical and electronic equipment – Product requirements*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

INTRODUCTION

IEC SC 48B – Electrical connectors Specification available from: IEC General secretariat or from the addresses shown on the inside cover.	IEC 61076-2-117 Ed. 1
DETAIL SPECIFICATION in accordance with IEC 61076-2	
	Shielded and unshielded circular connectors (as all the connectors described in this document are equipped with shielded data transmission portions, the attribute “shielded” or “unshielded” refers to the additional presence or lack of a shielded connector body) for power, auxiliary and data applications with M12, M17, M23, M40 screw- and quick-locking. Power up to 600 V AC/DC and up to 70 A Auxiliary up to 50 V AC /DC and up to 30 A Data up to 600 MHz Male and female contacts Rewirable Non-rewirable Fixed- and rewirable connectors with male or female contacts, mateable with Mxx screw- or quick-locking plugs. Free cable connectors Fixed connectors: Straight connectors Right-angled connectors Flange mounting Single hole panel mounting

1 Scope

This part of IEC 61076-2 covers shielded and unshielded, free and fixed circular connectors without breaking capacity (COC) for power, signal and data transmission, and specifies the common dimensions, mechanical, electrical and transmission characteristics and environmental requirements as well as test specifications, respectively.

NOTE 1 As all the connectors described in this document are equipped with shielded data transmission portions, the attribute “shielded” or “unshielded” refers to the additional presence or lack of a shielded connector body.

The connectors described in this document are equipped with an M12, M17, M23 or M40 screw-locking mechanism or a quick-locking mechanism with a size derived from those. Fixed and rewirable connectors with male or female contacts, mateable with Mxx screw- or quick-locking plugs.

This document provides multiple mating interfaces each of which is associated with a coding preventing the mating of incompatible male and female connectors. The individual codings differ by their numbers of ways, pin layouts and thicknesses, and thus by their power and data transmission capabilities. These codings are referred to as “Type x” where ‘x’ represents an Arabic number.

The connectors described in this document are intended to be used in one-cable automation applications which require various combinations and levels of power up to 600 V AC/ DC and up to 70 A, and either signal or data transmission, or both, with frequencies up to 600 MHz.

NOTE 2 The requirements (or information) described in this document facilitate data transmission through the following Ethernet media systems as defined in IEEE 802.3:

- single-pair Ethernet (10BASE-T1, 100BASE-T1, 1000BASE-T1);
- Fast Ethernet (100BASE-TX);
- Gigabit Ethernet (1000BASE-T);
- 10-gigabit Ethernet (10GBASE-T).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-581, *International Electrotechnical Vocabulary - Chapter 581: Electromechanical components for electronic equipment*

IEC 60068-1, *Environmental testing - Part 1: General and guidance*

IEC 60068-2-60, *Environmental testing - Part 2-60: Tests - Test Ke: Flowing mixed gas corrosion test*

IEC 60352 (all parts), *Solderless connections*

IEC 60512-1, *Connectors for electrical and electronic equipment - Tests and measurements - Part 1: Generic specification*

IEC 60512-1-1, *Connectors for electronic equipment - Tests and measurements - Part 1-1: General examination - Test 1a: Visual examination*

IEC 60512-1-2, *Connectors for electronic equipment - Tests and measurements - Part 1-2: General examination - Test 1b: Examination of dimension and mass*

IEC 60512-2-1, *Connectors for electronic equipment - Tests and measurements - Part 2-1: Electrical continuity and contact resistance tests - Test 2a: Contact resistance - Millivolt level method*

IEC 60512-2-5, *Connectors for electronic equipment - Tests and measurements - Part 2-5: Electrical continuity and contact resistance tests - Test 2e: Contact disturbance*

IEC 60512-3-1, *Connectors for electronic equipment - Tests and measurements - Part 3-1: Insulation tests - Test 3a: Insulation resistance*

IEC 60512-4-1, *Connectors for electronic equipment - Tests and measurements - Part 4-1: Voltage stress tests - Test 4a: Voltage proof*

IEC 60512-5-2, *Connectors for electronic equipment - Tests and measurements - Part 5-2: Current-carrying capacity tests - Test 5b: Current-temperature derating*

IEC 60512-6-3, *Connectors for electronic equipment - Tests and measurements - Part 6-3: Dynamic stress tests - Test 6c: Shock*

IEC 60512-6-4, *Connectors for electronic equipment - Tests and measurements - Part 6-4: Dynamic stress tests - Test 6d: Vibration (sinusoidal)*

IEC 60512-9-1, *Connectors for electronic equipment - Tests and measurements - Part 9-1: Endurance tests - Test 9a: Mechanical operation*

IEC 60512-9-2, *Connectors for electronic equipment - Tests and measurements - Part 9-2: Endurance tests - Test 9b: Electrical load and temperature*

IEC 60512-11-1, *Connectors for electrical and electronic equipment - Tests and measurements - Part 11: Climatic tests - Test 11a - Climatic sequence*

IEC 60512-11-4, *Connectors for electronic equipment - Tests and measurements - Part 11-4: Climatic tests - Test 11d: Rapid change of temperature*

IEC 60512-11-7, *Connectors for electronic equipment - Tests and measurements - Part 11-7: Climatic tests - Test 11g: Flowing mixed gas corrosion test*

IEC 60512-11-9, *Connectors for electronic equipment - Tests and measurements - Part 11-9: Climatic tests - Test 11i: Dry heat*

IEC 60512-11-10, *Connectors for electronic equipment - Tests and measurements – Part 11-10: Climatic tests - Test 11j: Cold*

IEC 60512-11-12, *Connectors for electronic equipment - Tests and measurements – Part 11-12: Climatic tests - Test 11m: Damp heat, cyclic*

IEC 60512-13-2, *Connectors for electronic equipment - Tests and measurements - Part 13-2: Mechanical operation tests - Test 13b: Insertion and withdrawal forces*

IEC 60512-13-5, *Connectors for electronic equipment - Tests and measurements - Part 13-5: Mechanical operation tests - Test 13e: Polarizing and keying method*

IEC 60512-15-6, *Connectors for electronic equipment - Tests and measurements - Part 15-6: Connector tests (mechanical) - Test 15f: Effectiveness of connector coupling devices*

IEC 60512-16-5, *Connectors for electronic equipment - Tests and measurements - Part 16-5: Mechanical tests on contacts and terminations - Test 16e: Gauge retention force (resilient contacts)*

IEC 60512-19-3, *Electromechanical components for electronic equipment - Basic testing procedures and measuring methods - Part 19: Chemical resistance tests - Section 3: Test 19c - Fluid resistance*

IEC 60512-25-9, *Connectors for electronic equipment - Tests and measurements - Part 25-9: Signal integrity tests - Test 25i: Alien crosstalk*

IEC 60512-26-100, *Connectors for electronic equipment - Tests and measurements - Part 26-100: Measurement setup, test and reference arrangements and measurements for connectors according to IEC 60603-7 - Tests 26a to 26g*

IEC 60512-29-100, *Connectors for electronic equipment - Tests and measurements - Part 29-100: Signal integrity tests up to 500 MHz on M12 style connectors - Tests 29a to 29g*

IEC 60529:1989, *Degrees of protection provided by enclosures (IP Code)*

IEC 60529:1989/AMD1:1999

IEC 60529:1989/AMD2:2013

IEC 60664-1:2020, *Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests*

IEC 60603-7-1:2011, *Connectors for electronic equipment - Part 7-1: Detail specification for 8-way, shielded, free and fixed connectors*

IEC 60603-7-3:2010, *Connectors for electronic equipment - Part 7-3: Detail specification for 8-way, shielded, free and fixed connectors, for data transmission with frequencies up to 100 MHz*

IEC 61076-1, *Connectors for electronic equipment - Product requirements - Part 1: Generic specification*

IEC 61076-2, *Connectors for electronic equipment - Product requirements - Part 2: Sectional specification for circular connectors*

IEC 61984:2008, *Connectors - Safety requirements and tests*

IEC 62153-4-12, *Metallic communication cable test methods - Part 4-12: Electromagnetic compatibility (EMC) - Coupling attenuation or screening attenuation of connecting hardware - Absorbing clamp method*

IEC 63171:2021, *Connectors for electrical and electronic equipment - Shielded or unshielded free and fixed connectors for balanced single-pair data transmission with current carrying capacity - General requirements and tests*

ISO 21920-1, *Geometrical product specifications (GPS) - Surface texture: Profile - Part 1: Indication of surface texture*

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IEC 60999-1, *Connecting devices - Electrical copper conductors - Safety requirements for screw-type and screwless-type clamping units - Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm² up to 35 mm² (included)*
