

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes –
Part 2: Dimensional compatibility requirements for pin and contact-tube accessories**

**Fiches, socles fixes de prise de courant, prises mobiles et socles de connecteur pour usages industriels –
Partie 2: Exigences dimensionnelles de compatibilité pour les appareils à broches et alvéoles**



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INTERNATIONAL
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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**PLUGS, FIXED OR PORTABLE SOCKET-OUTLETS AND
APPLIANCE INLETS FOR INDUSTRIAL PURPOSES –****Part 2: Dimensional compatibility requirements
for pin and contact-tube accessories**

FOREWORD

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International Standard IEC 60309-2 has been prepared by subcommittee SC 23H: Plugs, socket-outlets and couplers for industrial and similar applications, and for electric vehicles, of IEC technical committee 23: Electrical accessories.

This fifth edition cancels and replaces the fourth edition published in 1999, Amendment 1:2005 and Amendment 2:2012. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) addition of requirements and test for non-solid pins;
- b) additional rating IPX9;
- c) additional marking to indicate neutral terminal and/or earthing terminal.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
23H/481/FDIS	23H/487/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

This document is to be read in conjunction with IEC 60309-1:2021.

In this document, the following print types are used:

- requirements proper: in roman type;
- *test specifications: in italic type*;
- notes: in smaller roman type.

IEC 60309-1:2021 deals with general requirements and comprises all clauses of a general character.

Subsequent parts deal with the requirements of particular types of accessories. The clauses of these particular requirements supplement or modify the corresponding clauses in IEC 60309-1:2021.

Clauses, subclauses, figures, tables and notes which are additional to those in IEC 60309-1:2021 are numbered starting from 201.

A list of all parts in the IEC 60309 series, published under the general title *Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes*, can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

The content of the corrigendum 1 (2026-08) has been included in this copy.

PLUGS, FIXED OR PORTABLE SOCKET-OUTLETS AND APPLIANCE INLETS FOR INDUSTRIAL PURPOSES –

Part 2: Dimensional compatibility requirements for pin and contact-tube accessories

1 Scope

This document applies to plugs, fixed or portable socket-outlets, and appliance inlets, hereinafter referred to as accessories, with a rated operating voltage not exceeding 1 000 V DC or 1 000 V AC with a frequency not exceeding 500 Hz and a rated current not exceeding 125 A, primarily intended for industrial use, either indoors or outdoors.

These accessories are intended to be installed by instructed persons or skilled persons only.

NOTE 1 All references for accessories with a rated current of more than 125 A in IEC 60309-1 are not applicable to this document.

This document applies to accessories with pins and contact-tubes of standardized configurations.

This document applies to accessories, for use when the ambient temperature is normally within the range –25 °C to 40 °C.

The use of these accessories on building sites and for agricultural, commercial and domestic applications is not precluded.

This document applies to accessories with screwless-type terminals or insulation piercing terminals, with a rated current up to and including 32 A for series I and 30 A for series II.

Socket-outlets or appliance inlets incorporated in or fixed to electrical equipment are within the scope of this document. This document also applies to accessories intended to be used in extra-low voltage installations.

NOTE 2 This document does not apply to accessories primarily intended for domestic and similar general purposes.

In locations where special conditions prevail, for example on board ship or where explosions are liable to occur, additional requirements can be necessary.

2 Normative references

Clause 2 of IEC 60309-1:2021 applies except as follows:

Additional normative references:

IEC 60309-1:2021, *Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes – Part 1: General requirements*

IEC 60364-4-41, *Low-voltage electrical installations – Part 4-41: Protection for safety – Protection against electric shock*

Bibliography

ISO 1496-2:2018, *Series 1 freight containers – Specification and testing – Part 2: Thermal containers*
